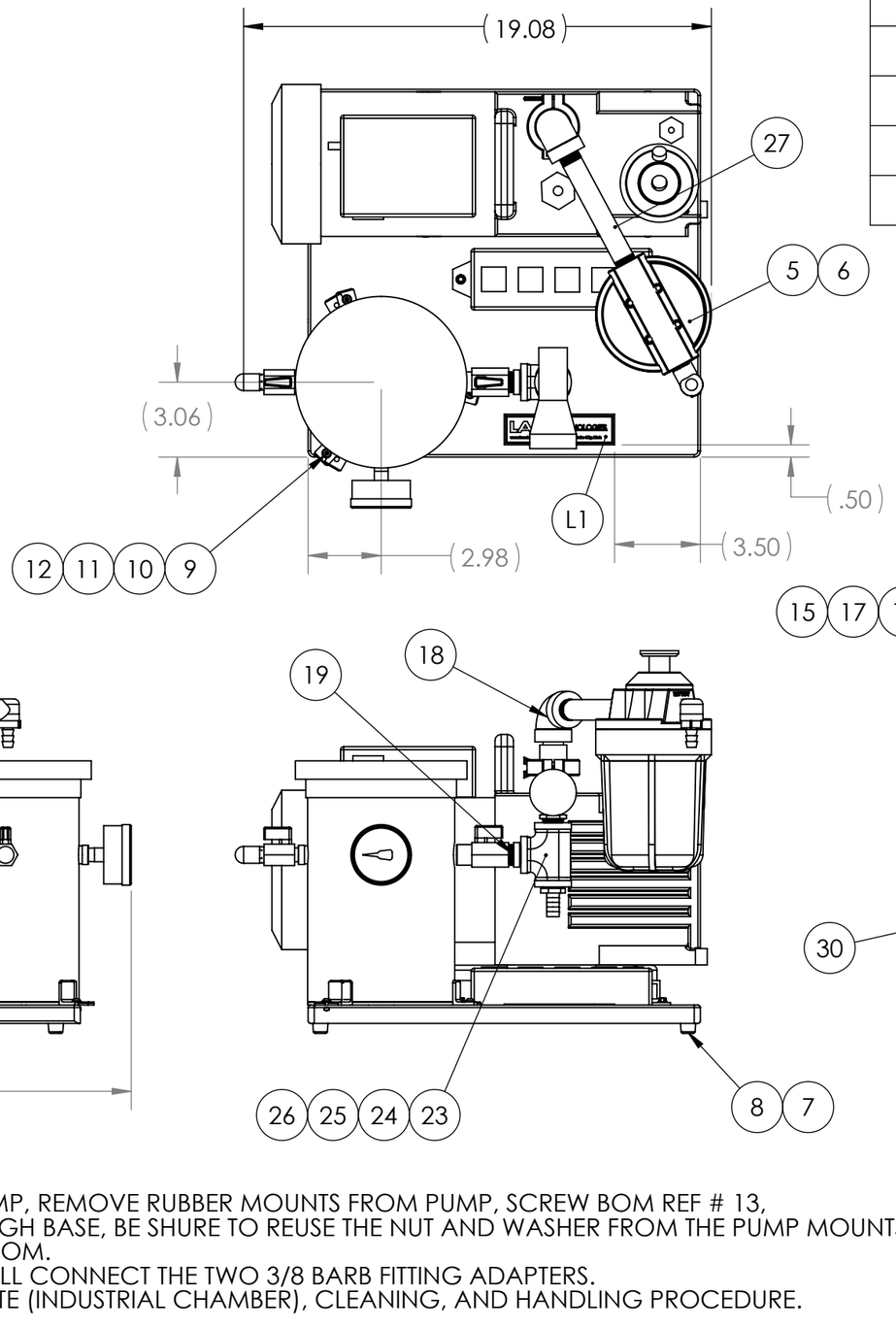
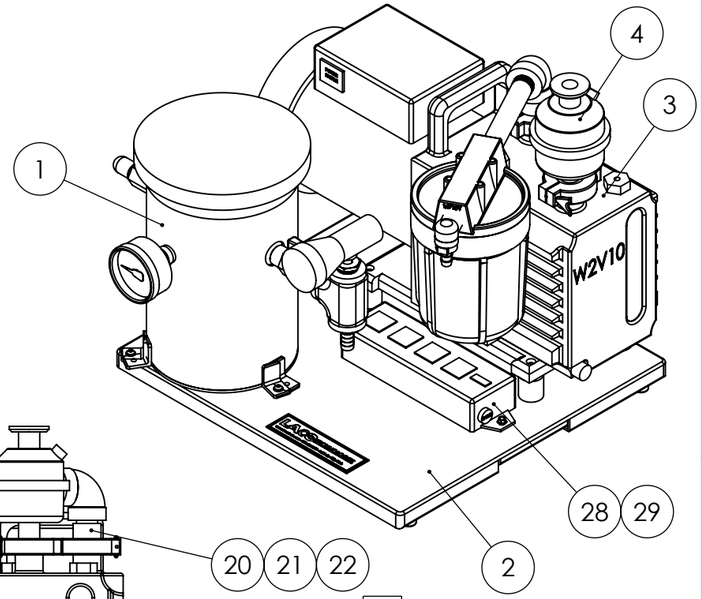
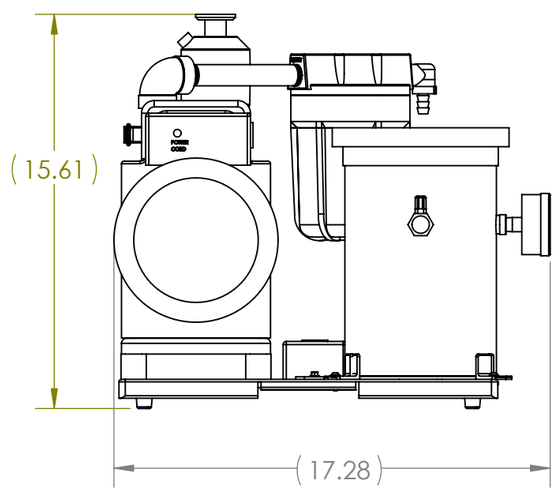
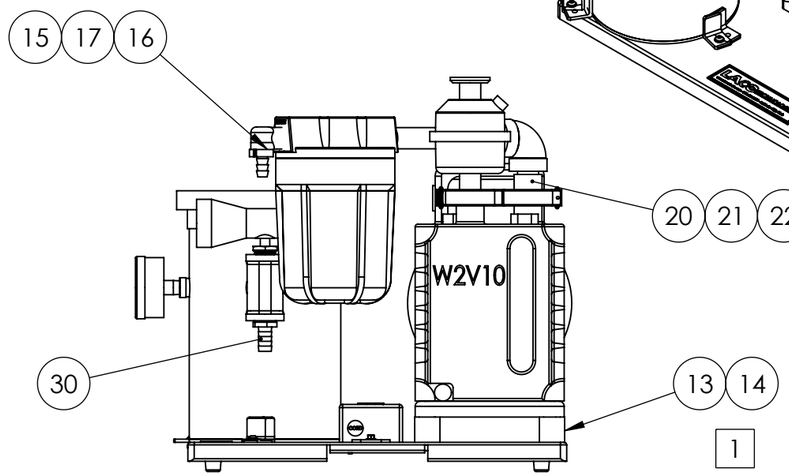
REV.	LCO No.	DESCRIPTION	DATE	APPROVED
B	1058	CHAMBER AND L-BRACKETS CHANGED INTO A SUB-ASSEMBLY	9/3/08	MEC
C	1154	CHANGED FILTER FROM SMALL NICKEL PLATED MUFFLER TO POLYETHYLENE FILTERS	6/17/2010	AJL
D	1297	UPDATED MODEL AND FORMAT	2/13/13	DVM
E	1314	REPLACED GAUGE WITH STINGER, REMOVED UNEEDED FITTINGS	5/19/2014	DVM
F		UPDATED TEE ORIENTATION. ADDED ITEM 30.	9/22/2015	TM









NOTES:

1. FOR HOLE LOCATIONS ON PUMP, REMOVE RUBBER MOUNTS FROM PUMP, SCREW BOM REF # 13, #14, UP INTO THE PUMP THORUGH BASE, BE SHURE TO REUSE THE NUT AND WASHER FROM THE PUMP MOUNTS.
2. SEE ABAS PN VDS06093H FOR BOM.
3. BOM REFERENCE #20 & #26 WILL CONNECT THE TWO 3/8 BARB FITTING ADAPTERS.
4. SEE MFG-01-1004 FOR LEAK RATE (INDUSTRIAL CHAMBER), CLEANING, AND HANDLING PROCEDURE.
5. LEAK TEST PER MFG-01-1008. INSTALL LEAK DETECTOR TEST HOSE AT PUMP INLET TO LEAK TEST ENTIRE ASSEMBLY.
6. WHEN COMPLETE, STORE CHAMBER ONLY UNDER VACUUM.

LACO TECHNOLOGIES

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
TOLERANCES:
FRACTIONAL: ±1/16"
ANGULAR: MACH ±1° / BEND ±2°
TWO PLACE DECIMAL: ±.01
THREE PLACE DECIMAL: ±.005
GEOMETRIC TOLERANCING PER ASME Y14.5M - 2009

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TABLE TOP VACUUM DEGAS SYSTEM 6" X 9" HV

	NAME	DATE
DRAWN BY	DVM	10/19/2018
APPROVED BY	MEC	12/11/07

DWG. NO. 92100 REV F

SCALE: 1:8 SIZE: B SHEET 1 OF 1