

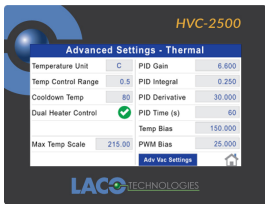
Don't settle for a basic out-of-the-box vacuum oven for your unique application. Take control of your vacuum levels and part temperatures – LACO's complete solution gives you the control you need.

### SYSTEM INTEGRATION

The LVO Series vacuum oven is available in benchtop or mobile cart configurations with fully integrated process controller and vacuum pump for a complete vacuum oven solution. Options for either two-stage rotary vane pumps or dry, oil-free, vacuum pumps ensure a comprehensive solution, completely contained within the oven enclosure.



### PROCESS AUTOMATION



Featuring an automated and fully programmable heat & vacuum controller, take complete control of your process by selecting vacuum levels and shelf temperatures at pre-determined time intervals.

While most vacuum ovens only offer a single temperature setpoint control, the LVO Series vacuum oven allows for multiple setpoint controls with up to 5 unique recipes and up to 20 control steps each. Parameters, logged at specific time intervals, are graphed in real time via the color touchscreen and are stored for later retrieval.

### INTERNAL HEATING

Featuring an internal heater with direct contact to the shelf, the LVO Series vacuum oven takes full advantage of conduction heating, creating a cost effective, efficient and uniform process.



Don't settle for substandard vacuum ovens that only heat and measure the outside walls of the vacuum oven.



18" Cylindrical Vacuum Oven

### STANDARD FEATURES/OPTIONS

#### Vacuum Chamber (inside dimensions)

- 18" DIA x 24" D Cylinder (3.5 ft<sup>3</sup>)

#### Door Types

- 304 SS solid door
- 304 SS door with 6" viewport and internal lighting
- Clear door with internal lighting



Stainless Steel Door



Stainless Steel Door with 6" Viewport



Clear Door with Internal Lighting

#### Mounting

- Benchtop
- Benchtop with Cart Setup

#### Heated Control Zones & Shelves

- 1 zone heating – 1 shelf

#### System Voltage

- 20A, 120 VAC
- 20A, 208-240 VAC

#### Vacuum Pumps

- Dual-stage, oil-sealed, rotary vane pump
- Dry, oil-free, vacuum pump

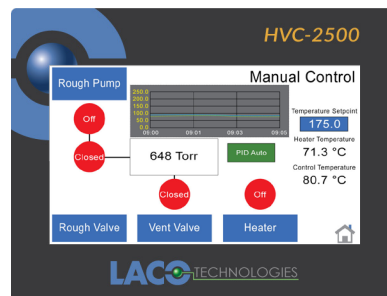


MORE INFO

# POWERFUL SYSTEM CONTROLLER

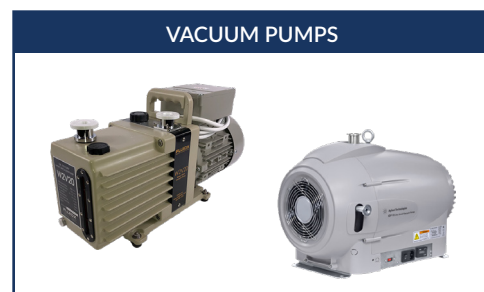
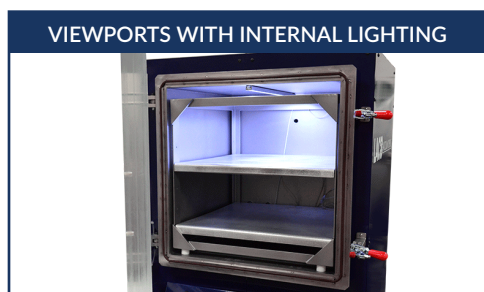
Utilizing the powerful features of LACO's HVC-2500 Thermal Vacuum Controller, the LVO Series oven is the complete solution for your thermal vacuum test processes. Controller interface is easy to use – designed specifically to support a wide range of thermal testing features. Key features include:

- Easily navigate menus via 7-inch color touchscreen display
- Five configurable test recipes – maximum of 20 steps per recipe
- Effortlessly program evacuation, vent, hold, and temperature/heat conditions in any sequence
- Graphs & reports – evaluate vacuum and temperature test data
- Remotely control/communicate via RS232 serial interface or Ethernet port
- Data access – stored internally on SD card and downloadable via USB drive



HVC-2500 Controller Interface

## OPTIONAL FEATURES



## SPECIFICATIONS / COMPARISONS

18" CYLINDRICAL LVO SERIES SPECIFICATIONS	
	DESCRIPTION
CONTROLLER (HVC-2500)	Micro Controller w/ 7-inch Color Touchscreen Display
REMOTE COMMUNICATION INTERFACE	RS232   Ethernet
ELECTRICAL REQUIREMENTS	120 VAC, 20 Amp or 208-240 VAC, 20 Amp
DATA STORAGE	Internal Micro SD Card, USB Drive (download)
TEMP SETPOINT PID CONTROL	1 Zone
RECIPES	Vacuum, Vent, Hold and Heat Up to 5 Recipes, Maximum 20 Steps Per Recipe
VACUUM LEVEL	ATM to 10 <sup>-3</sup> Torr or 29.9 inHg
VACUUM PUMPS	Two-stage Rotary Vane Pump Dry, Oil-free, Scroll Vacuum Pump
VACUUM VALVE TYPE	Electric (automated)
HEAT OVER-TEMP ALARM	Yes
VACUUM UNITS	Torr, psia, psig, inHgA, inHg, mbar, Atm, Pa, feet, meters, hPa, microns
INTERNAL LIGHTING	LED Light Strips (mounted on ceiling of chamber)

COMPARISON MATRIX		
	LVO SERIES OVENS	TRADITIONAL OVENS
HEATING METHOD	Internally Heated Shelves	Heated Chamber Walls
AUTOMATIC VACUUM CONTROL	Yes	No
DATA LOGGING (USB DRIVE)	Yes	No
TEST RECIPES WITH TIME, TEMP, & VACUUM SETPOINTS	Yes	No
INTEGRATED VACUUM PUMP WITH OVEN	Yes	No
MULTIPLE HEATING ZONES WITH MULTIPLE SHELVES	Yes	No
REAL-TIME GRAPHICAL LOGGING/INTERFACE	Yes	No

SHELF HEATER SPECIFICATIONS			
CHAMBER SIZE	VOLTAGE	WATTS (1 HEATER)	AMPS (1 HEATER)
18" X 24" CYLINDER	120	1000	8.33
18" X 24" CYLINDER	240	2000	8.33