



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES.  
TOLERANCES:  
FRACTIONAL:  $\pm 1/16"$   
ANGULAR: MACH  $\pm 1^\circ$  / BEND  $\pm 2^\circ$   
ONE PLACE DECIMAL:  $\pm .05$   
TWO PLACE DECIMAL:  $\pm .01$   
THREE PLACE DECIMAL:  $\pm .005$   
GEO TOLERANCING: ASME Y14.5M - 2009

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VACUUM DEGAS CART, 12" X 18"  
SS CHAMBER, HIGH VACUUM  
VDS1218006HS

DRAWN BY	NAME	DATE
SEE ABAS FOR APPROVER	IDV	12/18/2020
DWG. NO.	REV	
93591-M	B	
SCALE: 1:16	SIZE: B	SHEET 1 OF 1